S	Date: 13/10/1	cok	•	h No: <u>///) ;</u> P/O:	27/80	
Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Yes Cash Cr	S Q	elease Note A laybill Attache hipment Com C6 Inspection lork Order	ed: Ye plete: Ye	es N es N es N	· Z
Part Number	Description	antity dered	Quantity Received	Quantity Returned	Quantity Short	Comments
	and the second	ī				
		\$10 PF1				
				0		
Production/Ad Date Received/Cos Initial	13/10/16	Initials	of receiver (if shipment (DK) Level	

All amounts are calculated in domestic currency.

Purchase Order Receipt Listing

Wednesday, October 16, 2013 8:01:14 AM

All Vendors PO ID PO21676 Receipt Dates from 10/16/2013 to 10/16/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

	Book Amt	\$211.98			24.0000	0.0000	0.0000	\$211.98
	MRB Qty/ MRB Reject Qty	.0	0		uantity:) U/M):	uantity:	. Value:
	Inspected Oty/ Rejected Oty (PO U/M)	0.0000	0.0000		Total Received Quantity:	Total Qty to Inspect (PO U/M):	Total Reject Quantity:	Total Receipt Value:
	Cost Per Unit/ Recv Value	\$8.83	\$211.98		L	Total (
	Recv Oty (PO U/M)	24:0000						
/	Required Date Recv Required Qty Date/ Recv Emp	10/16/2013 10/16/2013	24.0000 DESJ02					
TO TAKE A STATE OF THE STATE OF	Project ID Reference/ PO U/M / R Description/ Stock U/M I Cert Std	VC-COP001 Thyssenkrupp Materials CA Ltd M6061T6B0.500X10. f	6061±T6 Bar .500 x f 10.00	m127180				
	Purchase Line Proj Order ID/ Nbr/ Curr Type Insp Req	VendorID\Vendor Name PO21676 1	CAD No					

0.0000

Total Balance Due Quantity:

LADING VIM 411176 BILL No: N Y Ship Date 160ct13 at 9:03 From VFW Ship From: THYSSENKRUPP MATERIAUX NA Probill Via VIM DELIVERY 4700 BOIS FRANC ST. LAURENT, QC H4S 1A7 FOB CONCORD Tel: 514-337-0161 Fax: 514-745-2968 Frt PREPAID 0- 0 Manifest Route Vhcle Slp STAN IVERS (905-532-1350) Ship To: DART AEROSPACE Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053

BILL OF LADING 1) Our Order PEC-614819- 1 Your PO # 21676 ALUMINUM FLT BAR ECONOPLT 6061-T6511 .500" X 10.00" X 144.0000" Heat Number Tag No Quantity PCS Net Wt Gr LBS PLANCHE R458 Z00191033 156256 24 FT Tags PCS Net Wt Gr LBS TOTAL: 1 143 181

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 1 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NÚMERO D'APPROBATION SEULEMENT,
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NÚMBER.

13/10/16

REÇU EN BONNÈ CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001





CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO. MI 49048

CUSTOMER PO NUMBER: CUSTOMER VIM-622169-5 W60/STK		PART NUMBER:	PRODUCT DESCRIPTION	PRODUCT DESCRIPTION: .500 X 10.000 PRECISION WIDE BAR					
			.500 X 10.000 PR						
KAISER ORDER NUMBE	ER: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:			
651330	005		09/10/2013	Z00191033	6061	T6511			
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:			
564.000 LB	8.000 PC	S	607079	* 4		12.000 FT			
SHIP TO:				SOLD TO:					
THYSSENKRUPI VIMETAL PRIME 4700 BOIS FRAN	WAREHOU			THYSSENKRUPE VIMETAL PRIME 4700 BOIS FRAN					
ST. LAURENT, PQ H4S 1A7 CANADA				ST. LAURENT, P	Q H4S 1A7 CANADA				
			·						

Actual Physical Properties

REFERENCE DA	ASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARI	DNESS	CONDUCT.	BEND
Z00191033 (0001	1	47.1	44.5	12.8	RE	93	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot	
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15	
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00	
102896	.68	.23	.23	.08	.92	.09	.03	.02	.00	.00	.00	.01	.03	

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97(R07) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager

Tanger, quarter w

Plant Serial: 00105466 Kaiser Order Number: 651330

Line Item: 005



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21676

Purchase Order Date 11/10/2013 **PO Print Date** 11/10/2013

Page Number 1 of 1

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

905 669 9444

Yours ppd

Buyer

Customer POID

Customer Tax#

10127-2607 Net 30

Terms Currency

CAD

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

Line Nbr		Description/ Mfg ID	Req Date/ Taxable Promise Date	CD Req Q Unit Measu	of	PO Unit Price	Extended Price
1	M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.00	16/10/2013 Yes	24.	00 f	\$9.10	\$218.40

16/10/2013

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$218.40

PO Total:

\$218.40

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required/- YES

PST# 6122-5207

1

Change Date:

11/10/2013

Change Nbr: